







Catalogue and Price List 2022/2023



www.mastertherm.eu

reasons to choose Master**Therm**



Tradition - since 1994

Traditional and largest Czech producer. More than 10,000 heat pumps sold in more than 20 European countries. In-house research, development and production

System solutions

High reliability and long lifespan thanks to the robust and practical design. Decreased operational stress: superior design of exchangers, high quality regulation and protection system.

Innovation for future

Progressive electronic coolant injection technologies (EEV). Inverter compressors, "desuperheater" for heating of hot water. Active and passive cooling. Control and monitoring via the internet. Application for iOS and Android.

Export

Two thirds of sales are made abroad: Great Britain, the Netherlands, Belgium, Germany, Switzerland, Denmark, Poland, Slovakia, etc.

Seriousness

Truthful and complete information. Responsible approach to customers. Long-term company strategy based on quality of services.

Subsidies

Master Therm heat pumps are registered in many EU countries in national subsidy programs.

Awards and certificates

Eighteen important awards from international fairs. Quality management certificate, certificates from authorized Testing Institute, Q - Label certificate, HP Keymart certificate, etc.



Quality mark "Q-Label" (European Quality Certificate) - The methodology for the qualitative evaluation of heat pumps Q-Label developed by the European Heat Pump Association (EHPA) is the most thorough and comprehensive system for measuring and certifying heat pumps on the European market.

Heat Pump KEYMARK (quality certificate for the single European market) - Master Therm heat pumps are certified according to the European Heat Pump KEYMARK program. The Heat Pump KEYMARK is a European independent quality certificate for heat pumps entering the European single market and covered by EU Regulations 813/2013 and 814/2013 - efficiency requirements (ecodesign).

Certificate of the testing institute (Certificate of compliance with Czech standards) - Performance parameters and conformity of product features with the requirements of the ČSN EN 14 511 standard. Engineering testing institute, state enterprise, Brno.

BBA MCS (British Quality Certificate which allows to draw British government incentives) - Master Therm heat pumps are certified by a major British certification authority BBA (British Board of Agriculture) according to the MCS standard (Microgeneration Certification Scheme) designed for heat production systems and electricity from renewable sources.

Certificate ISO 9001:2015 (International Quality Certificate - Certificate of quality management system according to ISO 9001:2015. Certification area: Production, sale, installation and service of heat pumps. Certification body: BUREAU VERITAS GROUP.







Heat pumps - specifications



Model	Seasonal heating energy efficiency - low-temperature operation 35°C				: (- m	Seasonal heating energy efficiency - medium-temperature operation 55°C			Leakage control of refriger- ant circuit EP	Max. heating water tem- perature	STANDARD single-circuit heating systems (µPC)	PLUS multi-circuit heating systems (pC05)	Acoustic power level Lw	Soun Lp (dBA) the	d pressure at a dista outdoor	e level ince from unit
	Power (kW)	SCOP	ηs %	Class	Power (kW)	SCOP	ηs %	Class	517/2014	°C	Price EUR EXW CZ	Price EUR EXW CZ	dB"A"	exte 1 m	rnal unit o 5 m	18"A" 10 m
BoxAir (air to wat	ter, com	pact)	4.44		20	2.02				55		42.440	(0)		40	10
BA75Z	31	3,61	141		30	2,92	114	A+	ano	55	-	13 440,-	69	60	48	42
BOXAII IIIVerter II RA221	s s	/ 18	172				130		no	60	7 770 -	8 210 -	58	/0	37	31
RA26I	7	4,10	1/2		4	3,22	126		no	60	7 890 -	8 340 -	58	49	37	31
BA30I	8	4.48	187	A+++	7	3.44	141	A++	no	60	9 500	9 940	58	49	37	31
BA37I	11	4,43	176	A+++	10	3,45	137	A++	no	60	10 160,-	10 590,-	62	53	41	35
BA45I	13	4,37	172	A+++	12	3,47	136	A++	no	60	10 810,-	11 250,-	62	53	41	35
BA60I	23	4,50	177	A+++	22	3,45	135	A++	yes	64	-	15 190,-	66	57	45	39
BoxAir Inverter -	models	BA22I - B	8A451	WITH OLD	DESIGN	- DISCO	UNTED	PRICE (a	air to water,	, compact, in	verter)				1	
BA22I	5	4,18	172	A++	4	3,22	130	A++	no	60	7 400,-	7 820,-	58	49	37	31
BA26I	7	4,39	168	A++	6	3,35	126	A++	no	60	7 510,-	7 940,-	58	49	37	31
BA30I	8	4,48	187	A+++	7	3,44	141	A++	no	60	9 050,-	9 470,-	58	49	37	31
BA37I	11	4,43	176	A+++	10	3,45	137	A++	no	60	9 680,-	10 090,-	62	53	41	35
BA45I	13	4,37	172	A+++	12	3,47	136	A++	no	60	10 290,-	10 710,-	62	53	41	35
BoxAir Inverter S	plit (air	to water	, split	t, inverte	r, outdoo	or or ind	oor in	stallatio	on)	(0)		0.700		16	24	20
BAZZIS) 7	4,18	1/2	A++	4	3,22	130	A++	no	60	-	9 /00,-	55	40	34	28
DAZOIS RAZZIC	/ Q	4,39	100	A++	0	2,22	1/1	A++	no	60	-	9 020,-	62	40	54 //1	20
RAASIS	0 11	4,40	107	Δ+++	10	3,44	141		no	60		11 430 -	62	53	41	35
BA60IS	13	4 37	170	A+++	10	3 47	136	A++	Ves	64	-	16 470 -	58	49	37	31
BoxAir Inverter S	plit Com	bi (air to	o wate	er, split, i	nverter.	built-in	stain	less stee	l trav 170 l.	outdoor or i	ndoor installa	tion)	50		57	51
BA22ISC	7	4,39	168	A++	6	3,35	126	A++	no	60	-	11 270,-	55	46	34	28
BA26ISC	8	4,48	187	A+++	7	3,44	141	A++	no	60	-	11 630,-	55	46	34	28
BA37ISC	11	4,43	176	A+++	10	3,45	137	A++	no	60	-	13 720,-	62	53	41	35
EasyMaster (air-v	vater, or	n-off, spl	it wit	h the pos	sibility o	of indoo	r insta	llation)								
EM60Z	25	3,56	140	A+	24	2,86	111	A+	yes	55	-	13 470,-	69	60	48	42
EM75Z	31	3,61	141	A+	30	2,92	114	A+	yes	55	-	14 750,-	69	60	48	42
AquaMaster (brin	e to wa	ter, wate	er to v	vater, on	off)	2.47	447			60	6.640	7.020	40			
AQ22Z	8	4,5	1/2	A++	7	3,1/	117	A+	no	60	6 610,-	7 030,-	48	From Se	ptember 2	2015, heat
AQ202	10	4,34	164	A++	9 11	3,11	110	A+	no	60	0 8/0,-	7 520,-	48	pumps m	nust be equ	ipped with
AQ302 A0377	1/	4,29	104	A++ A++	11	3,10	110	A+ A+	no	60	7 100,-	8 2/0 -	40	an energy	label. The	energy label
A045Z	17	4 61	176	A++	16	3 19	120	A+	no	60	8 190 -	8610	49	IS USED TO	classify ina cordina to	IVIAUAI NEAT their enerav
AQ60Z	23	4.27	163	A++	22	3,14	118	A+	no	60	-	10 350,-	51	efficiency	(heating	efficiency).
AQ75Z	28	4,25	162	A++	26	3,11	116	A+	no	60	-	10 820,-	51	The highe	est rating is	class A ++,
AQ90Z	33	4,42	169	A++	30	3,10	116	A+	no	60	-	11 330,-	51	the lowes	st class G. 1	The decisive
AQ120.2Z	47	4,51	172	A++	43	3,22	121	A+	yes	60	-	19 520,-	60	ficiency i	aeterminin s the seaso	g energy et- nal heatina
AQ150.2Z	57	4,38	167	A++	52	3,19	119	A+	yes	60	-	21 140,-	60	factor SCC	P. The metl	nodology for
AQ180.2Z	64	4,5	172	A++	61	3,35	126	A++	yes	60	-	21 820,-	60	determin	ing energy	efficiency is
AQ240.2Z	93	5,44	210	A+++	75	3,81	145	A++	yes	60	-	25 830,-	60	given by	the stand	ard ČSN EN
AquaMaster Inve	rter (bri	ne to wa	ter, v	vater to w	/ater, in	verter)	100							14 825.		
AQ17I	5	4,65	179	A+++	4	3,53	133	A++	no	60	6 790,-	-	49	Master T	herm heat	pumps are
AQ22I	/	4,61	1// 105	A+++	6	3,53	133	A++	no	60	8 0/0,-	8510,-	48	- tested an	d certified	
AQ201	9 11	4,83	100	A+++	0 11	3,/4	141	A++	no	60	8 420,- 9 920	8 800,- 0 260	48	accredited	d Engineeri	ng
AQ301 AQ371	11	4,05	100	A+++	1/	3,70	145		no	60	0 0 0 0 0,-	9 200,-	40	testing in	stitute, s.p.	in Brno.
A0451	21	4.8	184	A+++	14	3,54	151	A+++	no	60	10 160 -	10 590 -	40	-		
AQ60I	33	5.02	193	A+++	33	3.97	151	A+++	no	60	-	13 320	55		NSKY ZKUSA	
AQ901	44	4,87	187	A+++	42	3,87	150	A+++	no	60	-	15 850	60	ة أ	(R	M US
AquaMaster Inve	rter Con	nbi <u>(brin</u>	e to w	vater, wat	ter <u>to w</u> a	ter, inv	erter,	built-in	stainless ste	eel tray 170 l)			۳ ۳	N	AV.
AQ22IC	7	4,61	177	A+++	6	3,53	133	A++	no	60	10 840,-	11 280,-	48	ji ji	ATIFIKOVA	
AQ26IC	9	4,83	185	A+++	8	3,74	141	A++	no	60	11 130,-	11 580,-	48]	~~~~//	
AQ30IC	11	4,85	186	A+++	11	3,78	143	A++	no	60	11 960,-	12 400,-	48			
AQ37IC	15	5	193	A+++	14	3,94	151	A+++	no	60	12 280,-	12 710,-	48			i

BoxAir Inverter





model	A7W35	Heat Ioss	A7W35 60Hz ¹⁾		A2W35 60Hz		A-7W35 80Hz		A-15W35 90Hz		Seasona - Iow-te	hal heating energy efficiency temperature operation 35°C			
	Power (kW)	Qz (kW)	Power (kW)	СОР	Power (kW)	СОР	Power (kW)	СОР	Power (kW)	СОР	Power (kW) ³⁾	SCOP	ηs %	Class	
BoxAir 22I	2-7	do 5,5	4,9	4,7	3,6	3,5	3,6	2,8	3,2	2,6	5	4,18	172	A++	
BoxAir 26l	3-9	do 8,5	8,1	4,8	5,8	3,5	5,5	2,8	5,1	2,5	7	4,39	168	A++	
BoxAir 30I	5-12	do 10	8,65	5,2	6,25	3,8	6,0	2,9	5,3	2,4	8	4,48	187	A+++	
BoxAir 37I	5-17	do 13	11,5	4,7	8,8	3,7	8,7	2,8	8,2	2,3	11	4,43	176	A+++	
BoxAir 451	7-22	do 16	15,3	4,7	10,6	3,5	11,1	2,75	9,8	2,2	13	4,37	172	A+++	

1) Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. A7W35 60 Hz - air 7 °C, water 35 °C, compressor frequency 60 Hz

2) Recommended value of el. 3x400V fuse, incl. Auxiliary integrated electric boiler. The units 22I, 26I and 30I can also be connected to a 1x230V network with 40A"B"(22I), resp. 50A"B"(26I, 30I).

3) Design power at outdoor temperature -10 ° C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling mode (for air/water HP)	10CH	296,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Extended control module (up to 6 heat. circuits+SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Heat pump colour on demand, RAL code	10C0	266,-
Silver colour RAL 9006		FOC

Standard equipment

- ✓ pGDx touch screen with room termostat functionality
- ✓ New ultra-quiet fans with stepless speed control
- ✔ Equitherm control system MaR
- ✔ Built-in immersion heater and circulation pump
- ✔ Electronically controlled coolant injection

Features

- ▶ Outdoor compact NEW DESIGN
- ▶ Use for heating, cooling and SHW heating
- ► The temperature of heating water to 60 °C
- ▶ Outdoor temperature range from +40°C to -20°C
- Easy installation without opening the cooling circuit
- Low demand on the volume of heating water in heating system
- ▶ Possibility to control up to 6 heating circuits and SHW heating
- Remote access and online service diagnostics
- Cascade connection support
- Minimum demands on interior spaces
- Zero noise level inside the building
- ► New condensate drain solution

Heat pump connected directly to the heating system with 3wv for domestic hot water (dhw) preparation. 1-heat pump, 2-heating system, 3-expansion vessel, 4-dhw tank with coil, 5-dhw outlet, 6-3way valve

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system by switching the 3wv (6) to the dhw tank (4). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



Heat pump connected to a buffer tank and 3wv to the domestic hot water cylinder (dhw) 1-heat pump, 2-heating system, 3-expansion vessel, 4-buffer tank, 5-heating circulator pump, 6-dhw tank with coil, 7- dhw outlet, 8-3way valve

Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system is controlled by the main heating circulation pump. Production of hot water is a priority over the heating system by switching the 3wv (8) to the dhw tank (6). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This solution is ideally suited to systems with low heat buffering capacity and systems that require independent room zone control. Additionally, this type of system has the ability to integrate a secondary source of heat into the buffer tank (4) such as a wood stove with back boiler.





Seasonal heat - medium-temp	ting energy perature op	efficiency eration 55°	°C	Circuit b	reaker ²⁾	Compressor, supply voltage	Weight (kg)	Leakage control of refrigerant circuit	STANDARD (µPC) Price FUR	PLUS (pCO5) Price FUR
Power (kW) ³⁾	SCOP	ηs %	Class	3 phase units	1 phase units	3ph/1ph	(19)	EP 517/2014	EXW CZ	EXW CZ
4	3,22	130	A++	16A"B"	20A"B"	1x230/1x230V~	115	ne	7 770,-	8 210,-
6	3,35	126	A++	20A"B"	20A"B"	1x230/1x230 V~	120	ne	7 890,-	8 340,-
7	3,44	141	A++	25A"B"	25A"B"	1x230/1x230 V~	155	ne	9 500, -	9 940,-
10	3,45	137	A++	25A"B"	25A"B"	3x400/1x230V~	165	ne	10 160,-	10 590,-
12	3,47	136	A++	32A"B"	32A"B"	3x400/1x230V~	165	ne	10 810,-	11 250,-

Dimensions and connections: BA301 and BA451:





Heating circuits control	STANDARD (µPC)	PLUS (pCO5)
Intended for	single-circuit heating systems	multi-circuit heating systems
Main heating circuit	Yes	Yes
Secondary heating circuit	-	2 independent including mixing
Room temperature	In 1 zone	In 2 zones
SHW	Yes	Yes
Optional	-	Up to 6 heating circuits





Dimensions and connections: BA221 and BA261









BoxAir Inverter





model	A7W35	Heat Ioss	Heat A7W35 60Hz ¹⁾ loss		A2W35 60Hz		A-7W35 80Hz		A-15W35 90Hz		Seasonal heating energy efficiency - low-temperature operation 35°C			
	Power (kW)	Qz (kW)	Power (kW)	СОР	Power (kW)	СОР	Power (kW)	СОР	Power (kW)	COP	Power (kW) ³⁾	SCOP	η s %	Class
BoxAir 22I	2-7	do 5,5	4,9	4,7	3,6	3,5	3,6	2,8	3,2	2,6	5	4,18	172	A++
BoxAir 26l	3-9	do 8,5	8,1	4,8	5,8	3,5	5,5	2,8	5,1	2,5	7	4,39	168	A++
BoxAir 30I	5-12	do 10	8,65	5,2	6,25	3,8	6,0	2,9	5,3	2,4	8	4,48	187	A+++
BoxAir 37I	5-17	do 13	11,5	4,7	8,8	3,7	8,7	2,8	8,2	2,3	11	4,43	176	A+++
BoxAir 45I	7-22	do 16	15,3	4,7	10,6	3,5	11,1	2,75	9,8	2,2	13	4,37	172	A+++

¹¹ Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. A7W35 60 Hz - air 7 °C, water 35 °C, compressor frequency 60 Hz

²¹ Recommended value of el. 3x400V fuse, incl. Auxiliary integrated electric boiler. The units 221, 261 and 301 can also be connected to a 1x230V network with 40A"B"(221), resp. 50A"B"(261, 301)

^{3]} Design power at outdoor temperature -10 °C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling mode (for air/water HP)	10CH	296,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Extended control module (up to 6 heat. circuits+SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Heat pump colour on demand, RAL code	10C0	266,-
Silver colour RAL 9006		FOC

RAL 9006

Standard equipment

- ✔ pGDx touch screen with room termostat functionality
- ✓ New ultra-quiet fans with stepless speed control
- ✓ Equitherm control system MaR
- ✔ Built-in immersion heater and circulation pump
- Electronically controlled coolant injection

Features

- Outdoor compact
- ▶ Use for heating, cooling and SHW heating
- ► The temperature of heating water to 60 °C
- ▶ Outdoor temperature range from +40°C to -20°C
- ► Easy installation without opening the cooling circuit
- ▶ Low demand on the volume of heating water in heating system
- ▶ Possibility to control up to 6 heating circuits and SHW heating
- Remote access and online service diagnostics
- Cascade connection support
- Minimum demands on interior spaces
- Zero noise level inside the building
- ► New condensate drain solution

Heat pump connected directly to the heating system with 3wv for domestic hot water (dhw) preparation. 1-heat pump, 2-heating system, 3-expansion vessel, 4-dhw tank with coil, 5-dhw outlet, 6-3way valve

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system by switching the 3wv (6) to the dhw tank (4). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



Heat pump connected to a buffer tank and 3wv to the domestic hot water cylinder (dhw) 1-heat pump, 2-heating system, 3-expansion vessel, 4-buffer tank, 5-heating circulator pump, 6-dhw tank with coil, 7- dhw outlet, 8-3way valve

Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system is controlled by the main heating circulation pump. Production of hot water is a priority over the heating system by switching the 3wv (8) to the dhw tank (6). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This solution is ideally suited to systems with low heat buffering capacity and systems that require independent room zone control. Additionally, this type of system has the ability to integrate a secondary source of heat into the buffer tank (4) such as a wood stove with back boiler.







Seasonal heat - medium-temp	ting energy perature op	efficiency eration 55°	°C	Circuit k	preaker ²⁾	Compressor, supply voltage	Weight (ka)	Leakage control of refrigerant circuit	STANDARD (µPC) Price FUR	PLUS (pCO5) Price FUR
Power (kW) ³⁾	SCOP	ηs %	Class	3 phase units	1 phase units	3ph/1ph	(5)	EP 517/2014	EXW CZ	EXW CZ
4	3,22	130	A++	16A"B"	20A"B"	1x230/1x230V~	115	ne	7 400,-	7 820,-
6	3,35	126	A++	20A"B"	20A"B"	1x230/1x230V~	120	ne	7 510,-	7 940,-
7	3,44	141	A++	25A"B"	25A"B"	1x230/1x230V~	155	ne	9 050,-	9 470,-
10	3,45	137	A++	25A"B"	25A"B"	3x400/1x230V~	165	ne	9 680,-	10 090,-
12	3,47	136	A++	32A"B"	32A"B"	3x400/1x230V~	165	ne	10 290,-	10 710,-

Dimensions and connections: BA301 and BA451:





1 - výstup topné vody - 1" 2 - vstup topné vody - 1" 3 - elektropřipojení

Heating circuits control	STANDARD (µPC)	PLUS (pCO5)
Intended for	single-circuit heating systems	multi-circuit heating systems
Main heating circuit	Yes	Yes
Secondary heating circuit	-	2 independent including mixing
Room temperature	In 1 zone	In 2 zones
SHW	Yes	Yes
Optional	-	Up to 6 heating circuits









1 - Heating water outlet - 1" 2 - Heating water inlet - 1" 3 - Electrical connection



NEW BoxAir Inverter Split



Model	A7W35	Heat loss Qz (kW)	A7W35 60	Hz ¹⁾	A2W35 60)Hz	A-7W35 8	OHz	A-15W35 9	0Hz	Seasona - Iow-te	al heating emperatu	j energy ire opera	efficiency tion 35°C
	Power (kW)		Power (kW)	COP	Power (kW)	COP	Power (kW)	COP	Power (kW)	COP	Power (kW) ³⁾	SCOP	η s %	Class
BoxAir-22IS	2-7	do 5,5	4,9	4,7	3,6	3,5	3,6	2,8	3,2	2,6	5	4,18	172	A++
BoxAir-26IS	3-9	do 8,5	8,1	4,6	5,6	3,5	5,5	2,8	5,1	2,4	7	4,39	168	A++
BoxAir-37IS	5-17	do 13	11,5	4,7	8,8	3,7	8,7	2,8	8,2	2,3	11	4,43	176	A+++
BoxAir-45IS	7-22	do 16	15,3	4,7	10,6	3,5	11,1	2,75	9,8	2,2	13	4,37	172	A+++

1) Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. A7W35 60 Hz - air 7 °C, water 35 °C, compressor frequency 60 Hz

 Recommended value of el. 3x400V fuse, incl. Auxiliary integrated electric boiler. The units can also be connected to a 1x230V network with 40A"B"(221), resp. 50A"B" (261).

3) Design power at outdoor temperature -10 °C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling mode (for air/water HP)	10CH	296,-
Desuperheater for highly efficient SHW heating	10DESUP	322,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Extended control module (up to 6 heat. circuits+SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Heat pump colour on demand, RAL code - external or internal unit	10C0	266,-
Silver colour RAL 9006		FOC
Console for hanging the outdoor units on the wall		FOC

RAL 9006

Standard equipment

- ✓ pGDx touch screen with room termostat functionality
- ✓ Variable output Inverter Compressor
- ✓ New ultra-quiet fans with stepless speed control
- ✓ Equitherm control system MaR
- ✔ Built-in immersion heater and circulation pump
- ✓ Electronically controlled coolant injection

Features

- Split construction NEW DESIGN
- ► Use for heating, cooling and SHW heating
- ▶ The temperature of heating water to 60 °C
- Outdoor temperature range from +40°C to -20°C
- Distance between indoor and outdoor unit up to 15 m
- ► Low demand on the volume of heating water in heating system
- ▶ Possibility to control up to 6 heating circuits and SHW heating
- Remote access and online service diagnostics
- Cascade connection support
- Outdoor unit without compressor extremely quiet
- ► New condensate drain solution

Heat pump connected directly to the heating system with 3wv for domestic hot water (dhw) preparation. 1-heat pump, 2-heating system, 3-expansion vessel, 4-dhw tank with coil, 5-dhw outlet, 6-3way valve, 7- desuperheater circulator pump

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system by switching the 3wv (6) to the dhw tank (4). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. The desuperheater (optional equipment) is a additional exchanger which harvests high potential energy from compressor outlet. An independent circuit with circulator pump (9) is used for high efficiency dhw preparation during heating mode. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



Heat pump connected to a buffer tank and 3wv to the domestic hot water cylinder (dhw) 1-heat pump, 2-heating system, 3-expansion vessel, 4-buffer tank, 5-heating circulator pump, 6-dhw tank with coil, 7- dhw outlet, 8-3way valve

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system by switching the 3wv (6) to the dhw tank (4). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators). The desuperheater (optional equipment) is a additional exchanger which harvests high potential energy from compressor outlet. An independent circuit with circulator







Seasonal heating energy efficiency - medium-temperature operation 55°C			y 5°C	Circuit I	preake ²⁾	Compressor, supply voltage 3nb/1nb	Size h x w x d (mm)	Weight (kg)	Leakage control of refrigerant circuit	Price EUR EXW CZ
Power (kW) ³⁾	SCOP	ŋ s %	třída	3 phase units	1 phase units	2011/1011	(1111)		EP 517/2014	
4	3,22	130	A++	16A"B"	20A"B"	1x230/1x230 V~	1200x526x716	160	no	9 700,-
б	3,35	126	A++	20A"B"	20A"B"	1x230/1x230V~	1200x526x716	165	no	9 820, -
10	3,45	137	A++	25A"B"		3x400 V~	1200x526x716	165	no	10 680,-
12	3,47	136	A++	32A"B"		3x400 V~	1200x526x716	170	no	11 430,-

	neating circuits contro	
	Intended for	multi-circuit heating systems
	Main heating circuit	Yes
2 Dem	Secondary heating circuit	2 independent including mixing
	Room temperature	In 2 zones
	SHW	Yes
	External unit BA	22IS and 26IS:
		K

885

External unit BA37IS and 45IS:









1 - Refrigerant 2 - Power supply





Heating sizewite control



NEW BoxAir Inverter Split Combi





Model	A7W35	Heat loss Qz (kW)	A7W35 60Hz ¹⁾		A2W35 60Hz		A-7W35 80Hz		A-15W35 90Hz		Seasonal heating energy efficiency - low-temperature operation 35°C			
	Power (kW)		Power (kW)	СОР	Power (kW)	СОР	Power (kW)	COP	Power (kW)	СОР	Power (kW) ³⁾	SCOP	ηs %	Class
BoxAir-22ISC	2-7	do 5,5	4,9	4,7	3,6	3,5	3,6	2,8	3,2	2,6	5	4,18	172	A++
BoxAir-26ISC	3-9	do 8,5	8,1	4,6	5,6	3,5	5,5	2,8	5,1	2,4	7	4,39	168	A++
BoxAir-37ISC	5-17	do 13	11,5	4,7	8,8	3,7	8,7	2,8	8,2	2,3	11	4,43	176	A+++

1) Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. A7W35 60 Hz - air 7 °C, water 35 °C, compressor frequency 60 Hz

 Recommended value of el. 3x400V fuse, incl. Auxiliary integrated electric boiler. The units can also be connected to a 1x230V network with 40A"B"(221), resp. 50A"B"(261).

3) Design power at outdoor temperature -10 °C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling mode (for air/water HP)	10CH	296,-
Desuperheater for highly efficient SHW heating	10DESUP	322,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Extended control module (up to 6 heat. circuits+SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Heat pump colour on demand, RAL code	10C0	266,-
Silver colour RAL 9006		FOC
Console for hanging the outdoor units on the wall		FOC

RAL 9006

Standard equipment

✓ Stainless steel tray with a capacity of 170 l with integrated solar exchanger

- ✓ pGDx touch screen with room termostat functionality
- ✔ Variable output Inverter Compressor
- ✓ New ultra-quiet fans with stepless speed control
- ✔ Equitherm control system MaR
- ✓ Built-in immersion heater and circulation pump
- ✓ Electronically controlled coolant injection

Features

- ► Fully equipped machinery room on area 0,4 m² only
- ► Split construction NEW DESIGN
- ▶ Use for heating, cooling and SHW heating
- ▶ The temperature of heating water to 60 °C
- Outdoor temperature range from +40°C to -20°C
- Distance between indoor and outdoor unit up to 15 m
- ► Low demand on the volume of heating water in heating system
- Possibility to control up to 6 heating circuits and SHW heating
- Remote access and online service diagnostics
- Cascade connection support
- Outdoor unit without compressor extremely quiet
- ► New condensate drain solution

Heat pump connected directly to the heating system with in-built 170l dhw cylinder

1-heat pump, 2-heating system, 3-expansion vessel, 7-dhw outlet

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system and is prepared via the internal cylinder. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



Heat pump connected to a buffer tank with in-built 170l dhw cylinder 1-heat pump, 2-heating system, 3-expansion vessel, 4- buffer tank, 5- heating circulation pump, 7-dhw outlet

Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system is controlled by the main heating circulation pump. Production of hot water is a priority over the heating system and is prepared via the internal cylinder. This solution is ideally suited to systems with low heat buffering capacity and systems that require independent room zone control. Additionally, this type of system has the ability to integrate a secondary source of heat into the buffer tank (4) such as a wood stove with back boiler.







Seasonal hea - medium-temp	ting ener perature c	gy efficien operation :	icy 55°C	Circuit breaker ²⁾		Compressor, supply voltage	Size h x w x d	Weight (kg)	Leakage con- trol of refrigerant	Price EUR EXW CZ
Power (kW) ³⁾	SCOP	η s %	Class	3 phase units	1 phase units	3ph/1ph (mm)			EP 517/2014	
4	3,22	130	A++	16A"B"	20A"B"	1x230/1x230V~	1850x690x650	260	no	11 270,-
6	3,35	126	A++	20A"B"	20A"B"	1x230/1x230V~	1850x690x650	265	no	11 630,-
10	3,45	137	A++	25A"B"		3x400 V~	1850x690x650	275	no	13 720,-



Aqua Master





Model	B0W35 ¹⁾		W10W35		Season - Iow-t	al heating e emperature	energy efficence	ciency 1 35°C	Seasonal heating energy efficiency - medium-temperature operation 55°C			
	Power (kW)	COP	Power (kW)	СОР	Power (kW) ³⁾	SCOP	η s %	Class	Power (kW) ³⁾	SCOP	η s %	Class
AquaMaster_22Z	7,8	4,5	10,4	5,9	8	4,50	172	A++	7	3,17	117	A+
AquaMaster_26Z	10,1	4,4	13,3	5,7	10	4,34	166	A++	9	3,11	116	A+
AquaMaster_30Z	11,4	4,4	14,9	5,5	11	4,29	164	A++	11	3,10	116	A+
AquaMaster_37Z	14,1	4,3	18,4	5,4	14	4,46	170	A++	13	3,16	118	A+
AquaMaster_45Z	17,2	4,4	22,5	5,5	17	4,61	176	A++	16	3,19	120	A+
AquaMaster_60Z	23,1	4,2	31,2	5,4	23	4,27	163	A++	22	3,14	118	A+
AquaMaster_75Z	28,2	4,1	37,7	5,2	28	4,25	162	A++	26	3,11	116	A+
AquaMaster_90Z	33,2	4,3	45,0	5,4	33	4,42	169	A++	30	3,10	116	A+
AquaMaster_120.2Z	46,8	4,2	64,6	5,6	47	4,51	172	A++	43	3,22	121	A+
AquaMaster_150.2Z	57,7	4,2	79,3	5,6	57	4,38	167	A++	52	3,19	119	A+
AquaMaster_180.2Z	64,4	4,1	90,9	5,5	64	4,50	172	A++	61	3,35	126	A++
AquaMaster_240.2Z	91,5	4,7	121,6	6,1	93	5,44	210	A+++	75	3,81	145	A++

1) Performance data according to ČSN EN 14 511. BOW35 - antifreeze mixture 0 °C, water 35 °C.

2) Recommended value of el. 3x 400 V fuse as standard, without auxiliary electric boiler

3) Design power at outdoor temperature -10 °C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling - reversing (AQ22Z - AQ90Z)	1AQZR	1243,-
Pasive cooling module (AQ22Z - AQ37Z)	10PC	1122,-
Components set for external passive cooling (AQ45Z - 90Z)	10PCEXT	1530,-
Desuperheater for highly efficient SHW heating)	10DESUP	322,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Three phase relay	10SF	80,-
Softstart - prices are in accessories catalogue		
Extended control module (up to 6 heating circuits + SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
AQ electric heater 4,5kW/6kW/7,5kW	10EK0T45/60/75	413,-
Water to water version	10AQWW	F0C,-
Silver colour RAL 9006		F0C,-



Standard equipment

- ✔ pGDx touch screen with room termostat functionality
- ✓ Electronic circulation pumps on both sides (except AQ240.2Z)
- ✓ Equitherm control system MaR
- ✓ Built-in electrical switchboard with protection of all components
- ✓ Electronically controlled coolant injection

Features

- ▶ Use for heating, cooling and SHW heating
- Active or passive cooling or combination thereof
- The temperature of heating water to 60 °C
- ► Very quiet operation
- Possibility to control up to 6 heating circuits and SHW heating
- Water/water construction on request
- Connection to vertical or horizontal ground collector
- Cascade connection support
- Remote access and online service diagnostics

Heat pump connected to a buffer tank and 3wv to the domestic hot water cylinder (dhw) with desuperheater. *1-heat pump, 2-heating system, 3-expansion vessel, 4-buffer tank, 5-heating circulation pump, 6-dhw tank with coil, 7- dhw outlet, 8-3way valve, 9-desuperheater circulation pump* Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system by switching the 3wv (8) to the dhw tank (6). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. When dhw requested temperature is achieved the heat pump controller moves 3wv back to heating operation. The desuperheater (optional equipment) is a additional exchanger which harvests high potential energy from compressor outlet. An independent circuit with circulator pump (9) is used for high efficiency dhw preparation during heating mode.





Circuit b	Circuit breaker ²⁾		Weight (kg)	Leakage control of refrigerant circuit	STANDARD (µPC) Price EUR	PLUS (pCO5) Price EUR
3 phase units	1 phase units	3ph/1ph	, U,	EP 517/2014	EXW CZ	EXW CZ
3x 9A"C"	20A"C"	3x400/1x230V~	140	no	6 610,-	7 030,-
3x 13A"C"	25A"C"	3x400/1x230V~	160	no	6 870, -	7 320,-
3x 13A"C"	32A"C"	3x400/1x230V~	165	no	7 160,-	7 590,-
3x 16A"C"	32A"C"	3x400/1x230V~	180	no	7 820,-	8 240,-
3x 16A"C"	-	3x400 V~	190	no	8 190,-	8 610,-
3x 25A"C"	-	3x400 V~	245	no	-	10 350,-
3x 25A"C"	-	3x400 V~	255	no	-	10 820,-
3x 32A"C"	-	3x400 V~	275	no	-	11 330,-
3x 50A"C"	-	3x400 V~	420	yes	-	19 520,-
3x 50A"C"	-	3x400 V~	420	yes	-	21 140,-
3x 64A"C"	-	3x400 V~	420	yes	-	21 820, -
3x 63A"C"	-	3x400 V~	420	yes	-	25 830,-



Heating circuits control	STANDARD (µPC)	PLUS (pCO5)			
Intended for	single-circuit heating systems	multi-circuit heating systems			
Main heating circuit	Yes	Yes			
Secondary heating circuit	-	2 independent including mixing			
Room temperature	In 1 zone	In 2 zones			
SHW	Yes	Yes			
Optional	-	Up to 6 heating circuits			



Dimensions and connections: 22Z – 90Z



Dimensions and connections 120.2Z - 180.2Z⁴):



Aqua Master Inverter



brine- water

Model	BOW35	BOW3	5 ¹⁾	W10W	35	Seasonal heating energy efficiency - low-temperature operation 35°C			
	Power kW	Power kW	СОР	Power kW	СОР	Power kW ⁴⁾	SCOP	η s %	Class
AquaMaster Inverter-17I	1–5	2,95	4,3	3,79	5,51	5	4,65	179	A+++
AquaMaster Inverter-22I	2–7	4,4	4,5	5,8	5,9	7	4,61	177	A+++
AquaMaster Inverter-26I	3–9	7,6	4,5	10,2	6,0	9	4,83	185	A+++
AquaMaster Inverter-30I	4–12	7,9	4,6	10,3	6,1	11	4,85	186	A+++
AquaMaster Inverter-371	5–15	10,5	4,7	14,2	6,3	15	5,00	193	A+++
AquaMaster Inverter-45I	7–22	14,0	4,6	19,2	6,3	21	4,80	184	A+++
AquaMaster Inverter-60I	7–35	20,2	4,7	26,6	6,2	33	5,02	193	A+++
AquaMaster Inverter-90I	10–48	31,3 ³⁾	4,6	41,2 ³⁾	5,9	44	4,87	187	A+++

1) Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. BOW35 60 Hz - antifreeze mixture 0 °C, water 35 °C, compressor frequency 60 Hz | 2) Recommended value of el. Safety in basic equipment, without auxiliary electric boiler | 3) Data for 901 at 90 Hz | 4) Design power at outdoor temperature -10 °C according to ČSN EN 14 825.

Options	Order code	Price EUF EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling - reversing (AQ22Z - AQ90Z)	1AQZR	1243,-
Pasive cooling module (AQ22Z - AQ37Z)	10PC	1122,-
Components set for external passive cooling (AQ45Z - 90Z)	10PCEXT	1530,-
Desuperheater for highly efficient SHW heating)	10DESUP	322,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. circuit with dew point watching (floor cooling)	10PADH	291,-
Extended control module (up to 6 heating circuits + SHW, for PLUS v. only)	10EK	438,-
Energy meter 1x25A, display, MID (AQ17I - AQ30I)	10EM25AMID	157,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
AQ electric heater 4,5kW/6kW/7,5kW	10EK0T45/60/75	413,-
Water to water version	10AQWW	FOC,-
Silver colour RAL 9006		FOC,-
RAL 9006		

Heat pump, 2-heating system, 3-expansion vessel, 4-dhw tank with coil, 5-dhw outlet, 6-3way valve The heat pump, 2-heating system, 3-expansion vessel, 4-dhw tank with coil, 5-dhw outlet, 6-3way valve The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system by switching the 3wv (6) to the dhw tank (4). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



Heat pump connected to a buffer tank and 3wv to the domestic hot water cylinder (dhw) with desuperheater. 1-heat pump, 2-heating system, 3-expansion vessel, 4-buffer tank, 5-heating circulation pump, 6-dhw tank with coil, 7- dhw outlet, 8-3way valve, 9-desuperheater circulation pump

Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system is controlled by the main heating circulation pump. Production of hot water is a priority over the heating system by switching the 3wv (8) to the dhw tank (6). The heat pump increases the outlet water temperature until the requested dhw temperature is achieved, once achieved the heat pump switches the 3wv back to heating operation. When dhw requested temperature is achieved the heat pump controller moves 3wv back to heating operation. The desuperheater (optional equipment) is a additional exchanger which harvests high potential energy from compressor outlet. An independent circuit with circulator pump (9) is used for high efficiency dhw preparation during heating mode.



Standard equipment

- ✓ pGDx touch screen with room termostat functionality
- ✓ Variable output Inverter Compressor
- ✓ Electronic circulation pumps with continuous speed control
- Equitherm control system MaR
- \checkmark Built-in electrical switchboard with protection of all components
- Electronically controlled coolant injection

Features

- ► Use for heating, cooling and SHW heating
- Active or passive cooling or combination thereof
- Continuous flow control of primary circuit
- The temperature of heating water to 64 °C
- Very quiet operation
- ► Possibility to control up to 6 heating circuits and SHW heating
- ► Water/water construction on request
- Connection to vertical or horizontal ground collector
- ► Cascade connection support
- Remote access and online service diagnostics



Seasonal heat - medium-temp	ing energererererererererererererererererere	gy efficie peration	ncy 155°C	Circuit breaker ²⁾		Compressor, supply voltage	hmotnost	Leakage control of refrigerant	STANDARD (µPC)	PLUS (pCO5)
Power kW ⁴⁾	SCOP	ηs %	Class	3 phase units	1 phase units	3ph/1ph	(кд)	EP 517/2014	Price EUR EXW CZ	Price EUR EXW CZ
4	3,53	133	A++	1x 20 A"B"	20A"B"	1x230/1x230V~	60	no	6 790,-	-
6	3,53	133	A++	1x 20 A"B"	20A"B"	1x230/1x230V~	160	no	8 070,-	8 510,-
8	3,74	141	A++	1x 20 A"B"	20A"B"	1x230/1x230V~	160	no	8 420,-	8 860, -
11	3,78	143	A++	1x 25 A"B"	25A"B"	1x230/1x230V~	160	no	8 830,-	9 260,-
14	3,94	151	A+++	3x 20 A"B"	32A"B"	3x400/1x230V~	165	no	9 510,-	9 950, -
19	3,70	151	A+++	3x 20 A"B"	32A"B"	3x400/1x230V~	170	no	10 160,-	10 590,-
33	3,97	151	A+++	3x 32 A"B"	-	3x400 V~	180	no	-	13 320,-
42	3,87	150	A+++	3x 40 A"B"	-	3x400 V~	200	no	-	15 850,-

Dimensions and connections: AQ171

60°C

Heating water

temperature

inverter





+++

Heating

and cooling

Energy efficiency

Heating circuits control	STANDARD (µPC)	PLUS (pCO5)		
Intended for	single-circuit heating systems	multi-circuit heating systems		
Main heating circuit	Yes	Yes		
Secondary heating circuit	-	2 independent including mixing		
Room temperature	In 1 zone	In 2 zones		
SHW	Yes	Yes		
Optional	-	Up to 6 heating circuits		





Model AQ171

Model AQ221 to AQ601

Model AQ901









AquaMaster Inverter Combi





Model	B0W35	B0W35 ¹⁾		W10W35		Seasonal heating energy efficiency - low-temperature operation 35°C			
	Power kW	Power kW	СОР	Power kW ³⁾	СОР	Power kW	SCOP	η s %	Class
AquaMaster Inverter 22IC	2–7	4,4	4,5	5,8	5,9	7	4,61	177	A+++
AquaMaster Inverter 26IC	3–9	7,6	4,5	10,2	6,0	9	4,63	185	A+++
AquaMaster Inverter 30IC	4–12	7,9	4,6	10,3	6,1	11	4,85	186	A+++
AquaMaster Inverter 37IC	5–15	10,5	4,7	14,2	6,3	15	5,00	193	A+++

1) Performance data according to ČSN EN 14 511, in accordance with the EHPA requirements for quality mark Q. B0W35 60Hz - antifreeze mixture 0 °C, water 35 °C, compressor frequency 60Hz

2) Recommended value of el. 3x400V fuse with basic equipment incl. Electric boiler.

The 22IC and 30 ICs can also be connected to a 1x230V grid with 40A "B" (22IC) 50A "B" (30IC) 3) Design power at outdoor temperature -10 $^{\circ}$ C according to ČSN EN 14 825.

Price EUR Order **Options** EXW CZ code Internet connection - WIFI, ethernet, only with touch screen pGDx **10ICON** 350,-Pasive cooling module (AQ22Z - AQ37Z) **10PC** 1122,-Terminal pAD - temperature compensation for next heat. circuit **10PAD** 189,-Terminal pADh - temperature compensation for next heat. circuit **10PADH** 291,with dew point watching (floor cooling) Extended control module (up to 6 heating circuits + SHW, for PLUS **10EK** 438,v. only) Energy meter 1x25A, display, MID (AQ17I - AQ30I) 157,-**10EM25AMID** 398,-Energy meter 3x65A, display, MID 10EM65AMID AQ electric heater 4,5kW/6kW/7,5kW 10EK0T45/60/75 413,-**10AQWW** FOC,-Water to water version Silver colour RAL 9006 FOC,-

Heat pump connected directly to the heating system with in-built 170l dhw cylinder. 1-heat pump, 2-heating system, 3-expansion vesel, 7-dhw outlet

The heat pump (1) is directly connected to heating system. Heating water temperature is controlled according to a weather compensation curve. Production of hot water is a priority over the heating system and is prepared via the internal cylinder. This type of system is ideally suited to underfloor heating systems (ufh) but also systems with radiators with a large volume of heating water utilising our pAD room terminal. This solution limits the possibility of local zone control (independent loop ufh, thermostatic valves on radiators).



RAL 9006

Standard equipment

- ✓ Stainless steel tray with a capacity of 170 l with integrated solar exchanger
- ✓ pGDx touch screen with room termostat functionality
- \checkmark Special compressor with variable speed control
- \checkmark Electronic circulation pumps with continuous speed control
- ✓ Equitherm control system MaR
- ✔ Built-in electrical switchboard with protection of all components
- ✓ Electronically controlled coolant injection

Features

- ▶ Fully equipped machinery room on area 0,4 m²
- ▶ Use for heating, cooling and SHW heating
- ► Passive cooling possibility
- ► Continuous flow control of primary circuit
- ▶ High efficiency hot water heating, heating water temperature up to 60 °C
- ► Very quiet operation
- ▶ Possibility to control up to 6 heating circuits and SHW heating
- Water/water construction on request
- Connection to vertical or horizontal ground collector
- ► Cascade connection support
- Remote access and online service diagnostics

Heat pump connected to a buffer tank with in-built 170l dhw cylinder .

1-heat pump, 2-heating system, 3-expansion vessel, 4- buffer tank, 5- heating circulation pump, 7-dhw outlet

Heat pump (1) connected to the heating system through a buffer tank (4) which has the function of thermal buffer and a low loss header. Heating water temperature is controlled according to a weather compensation curve. The flow to the heating system is controlled by the main heating circulation pump. Production of hot water is a priority over the heating system and is prepared via the internal cylinder. This solution is ideally suited to systems with low heat buffering capacity and systems that require independent room zone control. Additionally, this type of system has the ability to integrate a secondary source of heat into the buffer tank (4) such as a wood stove with back boiler.







Seasonal heating energy efficiency - medium-temperature operation 55°C		Circuit breaker ²⁾		Compressor, supply voltage	Weight	Leakage control of refrigerant	STANDARD (µPC)	PLUS (pCO5)		
Power kW ³⁾	SCOP	η s %	Class	3 phase units	1 phase units	3ph/1ph	(KY)	EP 517/2014	Price EUR EXW CZ	Price EUR EXW CZ
6	3,53	133	A++	1x20 A"B"	20A"B"	1x230/1x230 V~	270	no	10 840,-	11 280,-
8	3,74	141	A++	1x20 A"B"	20A"B"	1x230/1x230V~	270	no	11 130,-	11 580,-
11	3,78	143	A++	1x25 A"B"	20A"B"	1x230/1x230V~	275	no	11 960,-	12 400,-
14	3,94	151	A+++	3x20 A"B"	25A"B"	1x230/1x230 V~	280	no	12 280,-	12 710,-

Dimensions and connections:



- 690 <u>എന ന ന ന ന ന ന ന</u> 0 E) Œ 言言 S Master**Therm** 金金 1850 0
- 1 Water / Mix Input 2 Water / Mix Output 3 Heating water outlet
- 4 Heating water inlet 5 Electrical connection

- 6 HW Input 7 HW Output 8 CW Input 9 CW Output



Heating circuits control	STANDARD (µPC)	PLUS (pCO5)
Intended for	single-circuit heating systems	multi-circuit heating systems
Main heating circuit	Yes	Yes
Secondary heating circuit	-	2 independent including mixing
Room temperature	In 1 zone	In 2 zones
SHW	Yes	Yes
Optional	-	Up to 6 heating circuits



HEAT PUMPS FOR LARGE OBJECTS





Model	A7W35	Heat Ioss	A7W3	5	A2W35	5	A-7W3	5	A-15W3	5	Seasona - Iow-te	al heatin emperat	g energ ure ope	y efficiency ration 35°C
	Power kW	Qz (kW)	Power (kW)	COP	Power (kW)	СОР	Power (kW)	COP	Power (kW)	СОР	Power (kW) ³⁾	SCOP	η s %	Class
BoxAir Inverter (compact, inverter)		rter)	60 Hz		60 Hz		90 Hz) Hz 120 Hz		20 Hz				
BA60I	10-35	do 28	22,3	4,84	15,7	3,60	18,0	2,68	20,6	2,30	23	4,50	177	A+++
BoxAir Inverter Spli	t (split, inv	erter)	60 Hz 60		60 Hz	60 Hz 90 Hz		120 Hz						
BA60IS	10-35	do 28	22,3	4,84	15,7	3,60	18,0	2,68	20,6	2,30	23	4,50	177	A+++
BoxAir (compact, on	-off)													
BA75Z	30,8	do 31	30,8	4,0	23,2	3,2	18,5	2,6			31	3,61	141	A+
EasyMaster (split, on-off)														
EM60Z	24,6	do 25	24,6	4,1	18,8	3,2	15,0	2,7			25	3,56	140	A+
EM75Z	30,8	do 31	30,8	4,0	23,2	3,2	18,5	2,6			31	3,61	141	A +

1) Performance data according to ČSN EN 14511, in accordance with the EHPA requirements for quality mark Q.

A7W35 60 Hz - air 7 °C, water 35 °C, compressor frequency 60 Hz

2) Recommended value of el. 3x400V fuse, incl. Auxiliary integrated electric boiler.

3) Design power at outdoor temperature -10 ° C according to ČSN EN 14 825.

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Full cooling mode (for air/water HP)	10CH	296,-
Terminal pAD - temperature compensation for next heat. circuit	10PAD	189,-
Terminal pADh - temperature compensation for next heat. cir- cuit with dew point watching (floor cooling)	10PADH	291,-
Three phase relay (for on-off models)	10SF	80,-
Softstart - prices are in accessories catalogue		
Extended control module (up to 6 heating circuits + SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Heat pump colour on demand, RAL code - external or internal unit	1000	266,-
Silver colour RAL 9006		FOC,-
For models EM60Z, EM75Z and BA60IS:		
External electric heater 7,5 + 7,5 kW	10ETA1M15	1755,-
External electric heater 12 + 18 kW	10ETA1M30	1979,-
Desuperheater for highly efficient SHW heating	10DESUP	322,-
RAL 9006		



BA60IS, EM60Z-75Z (split)

Standard equipment

- ✓ Electric boiler 7,5+7,5 kW (for model BA60I and BA75Z)
- ✔ pGDx touch screen with room termostat functionality
- Electronically controlled coolant injection
- ✓ New low-noise fan
- ✓ Equitherm control system MaR
- ✔ Variable output Inverter Compressor (BA60I, BA60IS)
- ✓ Built-in circulation pump

Features

- ► Use for heating and cooling
- ▶ The temperature of heating water to (BA60I a BA60IS)
- ► Temperatures range from +40 °C do -20 °C
- ► Very easy installation
- Quiet operation
- ► Control up to 6 heating circuits
- Cascade control Master Lan
- Possibility of remote control and monitoring
- ► Communication protocol ModBUS RTU
- ▶ Power up to 35 kW (A7W35) per one compressor circuit





Seasonal heating energy efficiency - medium-temperature operation 55°C				Max. heating water temparature	Circuit breaker ²⁾	Compressor, supply voltage	Weight (ka)	Leakage control of refrigerant circuit	Price EUR FXW C7
Power (kW) ³⁾	SCOP	ŋ s %	Class	(°C)		3ph/1ph	("9)	EP 517/2014	
22	3,45	135	A++	64	40A"B"	3x400V	275	yes	15 190,-
	<u>.</u>	<u>.</u>		<u>.</u>					
22	3,45	135	A++	64	25A"B"	3x400V	200+80	yes	16 470,-
30	2,92	114	A+	55	40A"B"	3x400V	275	yes	13 440,-
24	2,86	111	A+	55	25A"B"	3x400V	200+80	yes	13 470,-
30	2,92	114	A+	55	25A"B"	3x400V	200+80	yes	14 750,-

820 \square **2** Master**Therm**))))))) 1200 526

1 - Heating water outlet 2 - Heating water inlet 3 - Liquid 4 - Steam 5 - Electrical connection 6 - Desuperheater \$0-0\$0-08 5346125 716

Internal unit BA60IS, EM60Z and EM75Z:



External unit BA60IS, EM60Z and EM75Z:



Compact unit BA601 and BA75Z:



1700



1 - Heating water outlet

2 - Heating water inlet 3 - Electrical connection



BA601, BA75Z (compact)

AGZHX FOR COOLING AND HEAT RECOVERY



brine- water

Model	BOW35		W10/W3	5	W40/W65		
	Power kW	СОР	Power kW	СОР	Power kW	СОР	
AQ40ZHX	13,80	3,94	19,62	5,57	38,56	5,92	
AQ50ZHX	18,59	4,19	26,1	5,82	51,30	6,19	
AQ60ZHX	23,39	4,09	32,91	5,61	63,58	5,76	
AQ75ZHX	28,24	4,13	39,47	5,67	76,31	5,86	
AQ100.2ZHX	37,18	4,09	52,21	5,69	96,78	5,78	

Options	Order code	Price EUR EXW CZ
Internet connection - WIFI, ethernet, only with touch screen pGDx	10ICON	350,-
Desuperheater for highly efficient SHW heating	10DESUP	322,-
Extended control module (up to 6 heating circuits + SHW, for PLUS v. only)	10EK	438,-
Energy meter 3x65A, display, MID	10EM65AMID	398,-
Silver colour RAL 9006		FOC,-
R/1 0006		

Standard equipment

- ✔ Built-in circulation pumps
- ✔ Cascade control Master Lan
- ✓ pGDx touch screen with room termostat functionality
- \checkmark Electronically controlled coolant injection
- ✓ Built-in electrical switchboard with component protection

Features

- ► The temperature of heating water to 82 °C
- ► The temperature of source water 45 °C
- ► Eeasy installation
- ► Very quiet operation
- Control up to 6 heating circuits
- Possibility of remote control and monitoring
- ► Communication protocol ModBUS RTU











Max. heating water temparature (°C)	Circuit breaker	Compressor	Refrigerant	Weight (kg)	Leakage control of refrigerant circuit EP 517/2014	Price EUR EXW CZ
82	3x20A"C"	scroll 3x400 V	R134a 4,2 kg	230	no	16 750,-
82	3x25A"C"	scroll 3x400 V	R134a 4,4 kg	230	no	17 670,-
82	3x32A"C"	scroll 3x400 V	R134a 4,4 kg	230	no	19 760,-
82	3x40A"C"	scroll 3x400 V	R134a 6,0 kg	400	no	22 680,-
82	3x50A"C"	scroll 3x400 V	R134a 10 kg	400	yes	30 620,-

Dimensions and connections: AQ40ZHX – AQ50ZHX





CO - Output capacitor

Dimensions and connections: AQ60ZHX





- 4 Evaporator output 5/4"
- 5 Electrical connection 6 - Desuperheater - 2x15mm







Dimensions and connections: AQ75ZHX – AQ100ZHX



EO - Output evaporator El - Input evaporator

CO - Output capacitor

CI - Input capacitor EC - Electrical connection





Optional HP equipment specifiction



► Warranty

A standard warranty period of 24 months from the date of handover to the end user and no more than 30 months from the date of handover to the Partner is provided on all Master Therm heat pumps. Master Therm can also provide an extended warranty on its heat pumps. More detailed conditions are given in General Commercial Terms and Conditions of Cooperation (hereafter the "GCTCC").

Internet connection = Master Therm ON-LINE

It enables data connection of the heat pump to the central server of the manufacturer via the Internet (Wi-Fi or UTP cable). It offers remote control via a web interface or applications for smartphones (iOS or Android) and service diagnostics and monitoring of the heat pump operation by the Master Therm service department.

Cooling mode by reversing

With this option the heat pump can be operated in reversing mode and in the summer living spaces of the house can be cooled by "compressor". Depending on the type of heat pump the heat is dissipated into the surrounding air, ground or water. Cooling water must be treated with an antifreeze liquid. For ground-water heat pumps the range of models for which this option can be ordered is listed.

Passive cooling module

Option of ground-water heat pumps for direct heat dissipation from the interior to the ground collector (flat or vertical). It enables extremely economical summer cooling without the need for compressor work. It supports thermal regeneration of ground collectors after the heating season. In the stated range of models this option is built into the heat pump, for bigger models is this option as an external solution.

Desuperheater for highly efficient SHW heating

An integrated option-device which uses a separate hydraulic circuit to remove the heat of superheated steam at the outlet of the compressor. It is usually used for highly efficient SHW preparation. If the heat pump compressor is in operation (in both heating and cooling mode) part of its heat energy is permanently discharged to the SHW cylinder.

Extended control module

Increases the number of regulated heating circuits of PLUS controller up to a total of 6 (from the basic 2 heating circuits).

Room terminal for heating circuit

Room terminal with temperature sensor for placing in the reference room of the secondary heating circuit (only for PLUS controller). The main function is comfortable temperature setting in the heated/cooled zone of the secondary circuit. The installation of the terminal can be replaced by supplying a room temperature sensor only. Settings can then be made on the main panel of the heat pump or via internet.

Room terminal for heating circuit with humidity sensor

Room terminal with temperature and humidity sensor for placing in the reference room of the secondary heating circuit (only for PLUS controller). In cooling mode it allows you to control the cooling water temperature so that the dew point temperature in the room is not exceeded and humidity does not condense. It is mainly used for cooling by floor or wall systems.

Modifications for internal installation of the evaporator

The outdoor evaporator of the air-water split heat pump is being replaced by an evaporator type for installation inside the building. It enables installation of air-water heat pump inside the building (Indoor Split) with the supply and exhaust of outdoor air by an insulated air ducts.

Three phase relayí

Protects 3-phase ON-OFF compressors against damage due to the opposite direction of operation in the event of a random change in phase sequence.

Softstart

Reduces the starting current when ON-OFF heat pump compressor starts. Inverter technology eliminates the need for softstart.

Integrated electricity meter 1x25A, 3x65A, 1x100A

Built in electricity meter for measuring electricity consumption. LCD panel, MID certification, data transfer to the heat pump controller.

Electric boiler 4,5 kW / 6,0 kW / 7,5 kW

Built in bivalent respectively emergency heat source for ground-water or water-water heat pumps (electric boiler for air-water heat pumps is part of the basic equipment).

Water-water design

The water-water heat pump for the use of groundwater or surface water is equipped with a more resistant evaporator against sediment (coax) and modified electrical construction.

Color choice according to the RAL swatch

The outdoor housing of the heat pump will be delivered in an individually selected color according to the RAL swatch.

Visualization of heat pump installation

using augmented reality in a tablet or phone











Click on "Show in AR" and scan the floor until the heat pump appears.





You can move, rotate heat pump or change its color.

In description of each heat pump you will find information about size, color, components, etc.





Master Therm AR Augmented Reality Application







www.mastertherm.eu



Nuclear Physics Institute of the ASCR Řež near Prague, Czechia



Unique use of heat pumps for reverse extraction of heat by connection to process at a state-of-the-art research facility. The water-water MasterTherm heat pumps have a total installed heating/cooling power capacity of 850 kW/680 kW will cool individual research devices and the recovered heat will be used for year-round domestic hot water heating and heating. The thermal heat pumps will be also used for efficient absorbing of surplus energy in combination with a system of dry coolers located on the roof. The solution includes production of cooling water for the air-conditioning system and under favourable conditions free cooling of the technology. During the heating season, when there is a lack of technological heat, the building can be heated using the system of water-water heat pumps and glycol circuit by acquiring thermal energy from the surrounding air (airwater). The system is able to operate in this mode by sub-coolers (i.e. additional coolers of liquid coolants), which utilize the unused heat of the cooling circuit for defrosting the dry coolers without any increase of total energy consumption. It is a remarkable solution and innovative installation of water-water thermal pumps which combines reverse extraction of heat, top-notch technological cooling and heating of the building in the air-water mode, uniquely without any defrosting energy demands.

Total heating output: 856 kW (20/14°C x 35/45°C)

Total cooling output: 688 kW (20/14°C x 35/45°C)

Type of heat pumps: air to water

COP: 5,09 (20/14°C x 35/45°C)



Total heating output: 450,5 kW (W40W60)

Total power in: 90,5 kW (W40W60)

COP: 5,0 (W40W60)

Annual energy saving compared to a conventional solution: 2 200 GJ

Annual financial savings: >38 500 EUR/Year





Supercomputer centrum IT4 Innovations Ostrava, Czechia

Unique system of heat recovery from aprox. 2Pflop supercomputer "salomon" in national supercomputing center in It4 inovations building in ostrava. Cooling is done by water loop on 30–50°C. Water loop cooling system on this temperatures by itself can save tens of percent of cooling operating costs, allso thanks to possibility of freecooling. Recovered energy is transfered to 5 heat pumps Master Therm AQ 180.2X with total heating capacity of 450 kW (W40W60). On secondary side is possible to reach up to 60°C with wery high efficiency. Energy is used to building heating and sanitary hot water preparation.





HVM Plasma Ltd. Prague, Czechia



A sophisticated cooling system of the production process with a bespoke design water-to-water heat pump system with increased efficiency as the system is combined with outdoor dry-type cooler for possibility of free cooling. Very high efficiency system due to re-use of process heat for heating the entire building and hot water heating. Furthermore the system can produce direct cooling water for air conditioning for the entire building. Cooling is accurately defined by the temperature gradient which helps to optimize the production process (hi-tech thin-film technique).

This project was awarded the title of Environmental Construction of the Year.





Installed heating power of heat pumps: 1 270 kW

Type of heat pumps: water to water

Annual energy saving compared to a conventional solution: 940 MWh

Annual financial savings: 96 000 EUR

Return on investment: <mark>4 Year</mark>



Apartment Complex with Services Borová, Czechia

Installed heating power of heat pumps: 214 kW

Type of heat pumps: air to water





Originally intended to be a four-star hotel with spa but was purchased by an investor part complete as a shell and converted in a block of apartments with all the necessary convenience for the elderly. The system encompasses 6 two-compressor units with each unit delivering 35.7 kW, total peak power of 214 kW. The system is used to provide heating of the entire building via a underfloor heating system and 2,000 litres of domestic hot water. Additionally fresh air into the building can be heated and cooled at the same time through air-conditioning. Installation price of the heating 240 000 EUR



Control via internet

using a computer, tablet or phone

Advantages of new internet connection:

- Extremely easy connection of the heat pump to the internet
- Convenient heat pump control including all heating circuits and SHW
- Access from anywhere via web interface
- On-line automatic monitoring reporting of error conditions
- Control using the app. from computers, tablets and smartphones
- No fixed fees for static IP address
- No router and internal network setup

























NEW, USER FRIENDLY CONTROL OF YOUR MASTER THERM HEAT PUMP



The pGDx touch screen is new main control panel for all Master Therm heat pumps. Pleasant graphical design will guide you through clear setting which is easy and intuitive. New touch screen is now additionally equipped with room temperature and humidity sensor and integrates the function of a room device to control the temperature of the heated / cooled space.

Basic characteristics:

- 4,3" touch screen with a resolution of 480x272 pixels and its own 1GHz processor
- the functions of the room terminal unit in reference room and main control display of the heat pump combined into one device
- clear control, easy adjustment of room temperature and hot water temperature with the + and buttons
- if the function of room terminal unit is not required touch screen can be built into the heat pump or located in the machinery room
- it is possible to assign room terminal panels or temperature sensors of heating circuits to the display and control everything from one place
- internet communication with secured cloud server is used for remote access to the heat pump and for online service diagnostics
- allows ethernet and WiFi internet connection as well
- supports online upgrades and allows continuous development of functionality
- graphical design unified with web interface and Master Therm mobile applications available for Android and iOS
- supports other useful functions such as communication within the so-called Smart Grids for efficient management of electricity production and consumption

With new pDGx control panel and internet connection your Master Therm heat pump will be ready for the future!

